

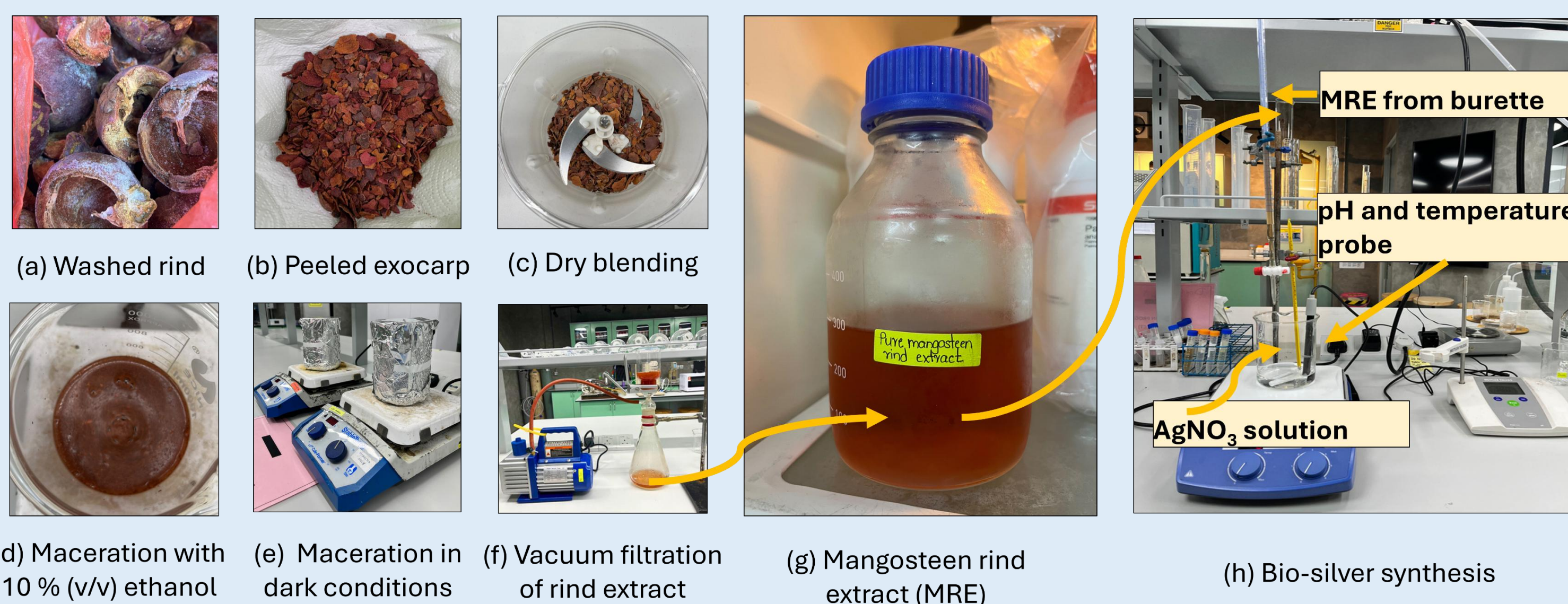
Priority Topic Area: Responsible Production, Innovation and Industry

1 – Problem statement and aim

Two-thirds of the mangosteen fruit is still disposed as **solid waste** when it contains valuable polyphenols such as anthocyanins and flavonoids [1]. This study aimed to **valorize** mangosteen rind for the biosynthesis of silver nanoparticle (AgNP) colloids with pH as the driving force. This study also elucidated the yield and stability of bio-silver which are underreported in literature. The bio-silver can be potentially applied in antibacterial ultrafiltration systems for the food and beverage **industry** in future.

2 – Methodology

As illustrated in Scheme 1, the biosynthesis of AgNP colloids was performed via a facile **one-pot method** reacting 5 mM AgNO₃ with mangosteen rind extract (9:1 v/v) upon stirring at 30 °C. 0.1 M NaOH was used to vary the pH of the medium to 8, 9, and 10, respectively.



Sample **A** - pure MRE (pH 3.89)

Sample **B** - pure NaOH

Sample **C** - MRE (pH 8.0)

Sample **D** - MRE (pH 9.0)

Sample **E** - MRE (pH 10.0)

UV-VIS analysis ▶ SPR
Hydrodynamic particle size/ Z-average (nm)
Zeta potential (mV)
FTIR

Scheme 1. Preparation of rind extract via maceration of mangosteen exocarp with 10% (v/v) ethanol and bio-silver synthesis

3 – Results and discussion

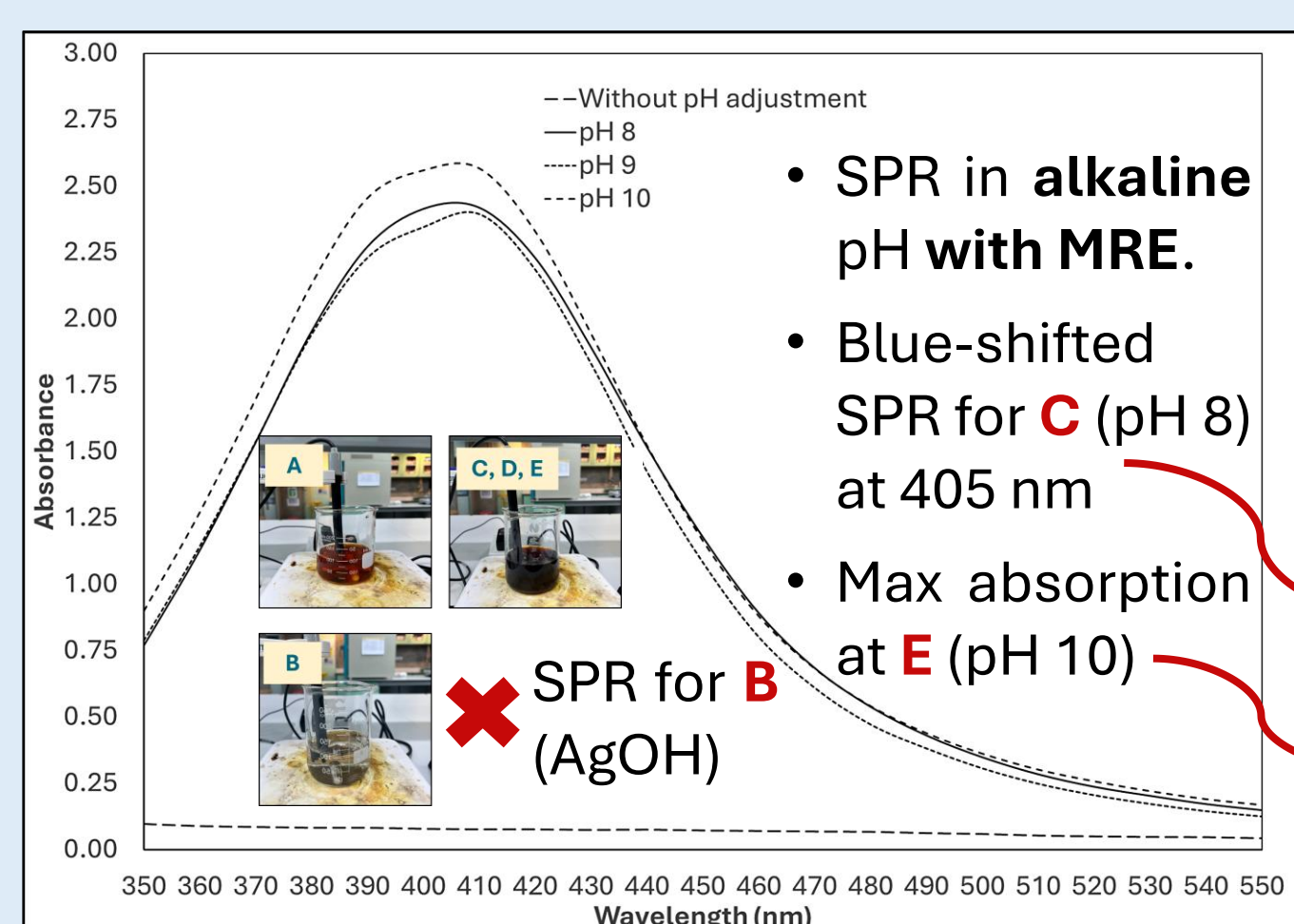


Figure 1. Surface plasmon resonance (SPR)

- Metallic **Ag** bond for all samples at 409.04 (1) and 475.06 cm⁻¹ (3)
- N-O symmetry of AgNO₃ at 1057.77 cm⁻¹ (5) disappeared in Samples **A**, **C**, **D**, and **E** signifying **bio-reduction** by MRE
- Chelation of Ag⁺ ions with -OH (13) from carboxylic acids in mangosteen rind at **alkaline pH**
- Broadening of 957.30 (4) and 1174.02 (6) cm⁻¹ at **C** (pH 8) signified **bond formation** between Ag⁺ and C-N, C-O-C, C-OH moieties of flavonoids and terpenoids in MRE [3]
- **Capping** interactions by C-N (8) and C=O (9) groups were most pronounced at **E** (pH 10) (increased ζ from D to E in Table 1)

Table 1. Size and stability of MRE/AgNP colloids

	Z-average (nm)	PDI	ζ (mV)
pH 3.89 (A)	1015.50±12.50	0.44±0.07	-10.41±1.39
pH 8 (C)	128.67±0.58	0.41±0.01	-39.57±0.42
pH 9 (D)	199.07±1.20	0.50±0.03	-25.57±0.09
pH 10 (E)	200.27±2.84	0.39±0.01	-30.97±0.33

- Ionic strength > steric hinderance at high pH leading to bigger sizes (**agglomeration**)
- **Smallest** hydrodynamic particle size and **best stability** (most negative ζ) at pH 8 (**C**) due to enhanced steric repulsion of bioactive compounds
- **Highest yield** at pH 10 (**E**) due to abundance of -OH groups which accelerated the reduction of Ag⁺ to Ag⁰ thus increasing AgNP nucleation [2]

Table 2. Yield of MRE/AgNP colloids

	Yield (mg/mL)
pH 3.89 (A)	0.32±0.13
pH 8 (C)	0.47±0.14
pH 9 (D)	0.55±0.03
pH 10 (E)	0.73±0.16

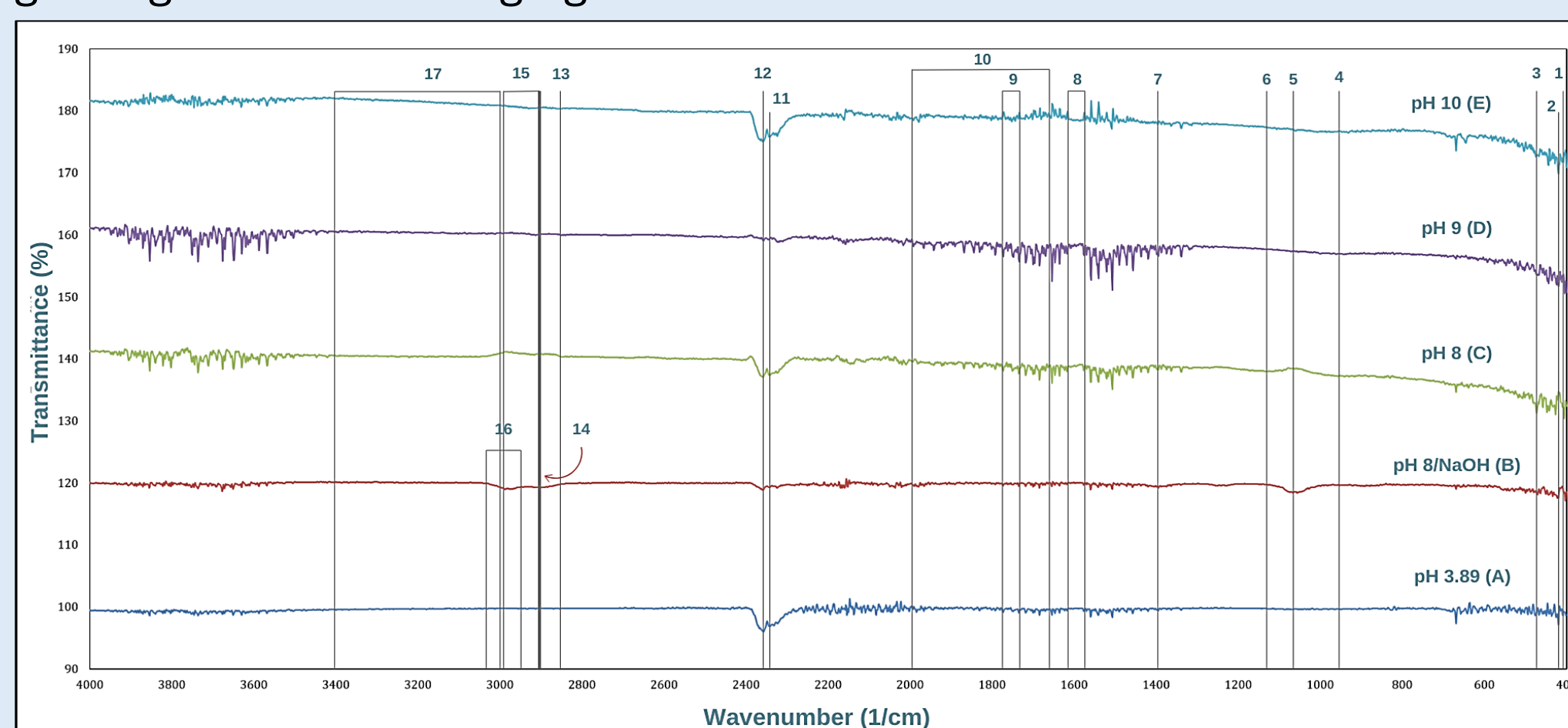


Figure 2. IR Spectra of Samples A-E

4 – Benefits to society

Repurposed mangosteen waste acts as a **sustainable bio-reductant** for the green synthesis of AgNP colloids which can serve as antibacterial agents in fabricating low-fouling ultrafiltration membranes for the food and beverage industry. Additionally, valorizing mangosteen rind lowers the environmental footprint of disposing mangosteen waste in Malaysia and Southeast Asia.

5 – Conclusion and next steps

pH 8 is recommended as the optimum pH for a future feasibility study on using bio-silver in an **antibacterial ultrafiltration membrane** for concentrating anthocyanins in fruit extracts.